Friends of Historic Preservation in Kansas:

You are invited to nominate an historic preservation project or advocacy effort for a **2018 Award for Excellence** for work with construction substantially completed during 2017. Nominated projects must meet the intent of the Secretary of the Interior’s Standards for Rehabilitation and the criteria for listing properties on the Register of Historic Kansas Places.

The Kansas Preservation Alliance has presented over 250 annual awards since its founding in 1979. These awards have been presented to individuals, organizations, and institutions responsible for exemplary preservation projects in over 75 different communities in Kansas. The properties recognized have included houses, ranches, farms, schools, churches, courthouses, cemeteries, train depots, stores, bridges, banks, libraries, post offices, street improvements, landscapes, and neighborhoods. Rural properties, properties in small towns, and properties in urban areas have all received awards. In addition, advocacy awards have been presented to individuals, groups, and organizations for a variety of historic preservation efforts.

If you are aware of a deserving historic preservation project or advocacy effort, please submit a nomination. For more information, log onto the Kansas Preservation Alliance website at [www.kpalliance.org](http://www.kpalliance.org) where there are downloadable nomination forms or for nomination questions, please contact Ian Pitts at 785.350.6509 or [Awards@kpalliance.com](mailto:Awards@kpalliance.com). **THE DEADLINE FOR NOMINATIONS IS February 28, 2018.**

The Historic Preservation Project Categories are:
- Preservation: sustain the existing form, integrity, and materials of a historic property;
- Rehabilitation: repair, alterations, and additions while preserving portions and features;
- Restoration: removal of non-period features and reconstruction of missing features;
- Reconstruction: new construction of features to replicate a specific period.

The Preservation Advocacy awards are intended to honor outstanding individuals or groups for their initiative and commitment to the advancement of historic preservation in Kansas through events or actions that have taken place recently or may have taken place over an extended time period. Outstanding actions of historic preservation advocacy may be as follows: commitment to Historic Preservation in Kansas through preservation initiatives; demonstrate the advancement of Historic Preservation in education; implementation of a historic district, preservation, and/or conservation easement program; leader of a grassroots preservation effort through network, media, and/or publications.

KPA looks forward to recognizing another year’s worth of outstanding Kansas preservation projects and advocacy efforts!